

4/4/2018

APR 23 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D407-797-111

Job Sheet 175399



Part No: D407-797-111

Job Qty: 1 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWS REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/9/18	0.00	0.00	Start Up Stores/Pkg-1		APR 24 2018
110	Packaging	1 pcs		5/9/18	0.00	0.00	Packaging1-4		MAY 17 2018
120	QC	1 pcs		5/9/18	0.00	0.00	QC4		J.R.B. Smf
125	DC	1 pcs		5/9/18	0.00	0.00	DC		J.R.B. Smf
130	Packaging	1 pcs		5/9/18	0.00	0.00	Packaging3-2		J.R.B. Smf
140	QC21-FG	1 Ea		5/9/18	0.00	0.00	QC21		Chx

Part Op 125 - Photocopy bluefile & type labels per PPPD407-797-111 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D407-797-111 Location:FG034

DAS
21
9-59

MAY 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5019366
AN6-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	5019367
D4271-011	Beam Assembly, Fwd	1 Ea (1 ea)	90-Start up Operation	5071015
D4271-013	Beam Assembly, Aft	1 Ea (1 ea)	90-Start up Operation	5072013
*D4292-1	Fitting	2 Ea (2 ea)	90-Start up Operation	5059879
*D4294-1	Fitting	2 Ea (2 ea)	90-Start up Operation	5025704
D4314-1	Shim	4 Ea (4 ea)	90-Start up Operation	5057130
D4314-3	Shim	4 Ea (4 ea)	90-Start up Operation	5034890
D4713-1	Spacer	1 Ea (1 ea)	90-Start up Operation	5044152
MS21042L6	Nut	4 Ea (4 ea)	90-Start up Operation	5034399
*MS24694-10	Screw MS24694-S10	4 Ea (4 ea)	90-Start up Operation	5120986
*MS27151-19	Nut	4 Ea (4 ea)	90-Start up Operation	5042480
*MS3367-5-0	Tie Wrap	1 Ea (1 ea)	90-Start up Operation	5080161
*NAS1149D0663J	Washer	8 Ea (8 ea)	90-Start up Operation	5024481



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Container No: S072043



Part: D407-797-111

Job No: 175399

Serial No/Batch: S072043

Revision: D

Inspector:

Date: 05/16/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	2	15	0
	AN6-20A	2	24	0
	D4271-011	1	2	0
	D4271-013	1	2	0
	D4292-1	2	2	0
	D4294-1	2	2	0
	D4314-1	4	27	0
	D4314-3	4	25	0
	D4713-1	1	19	0
	MS21042L6	4	420	0
	MS24694-10	4	0	0
	MS27151-19	4	31	0
	MS3367-5-0	1	808	0
	NAS1149D0663J	8	1,435	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 9:45 AM Dart.Gagnon.Michelle

Change Record

Part Number D407-797-111
Description BASKET MOUNTING INSTALLATION

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5.0 PARTS LIST

REFERENCE ONLY

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

REFERENCE ONLY